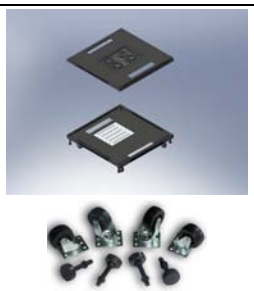
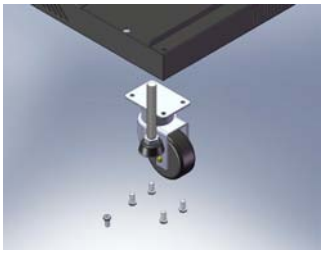
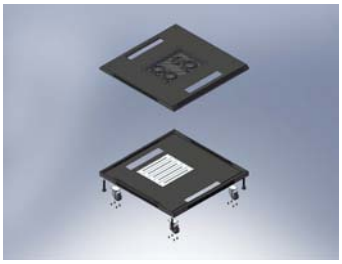
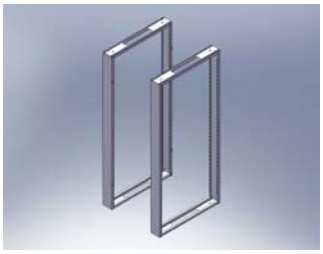
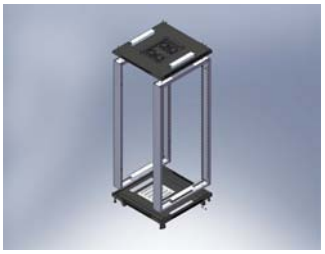
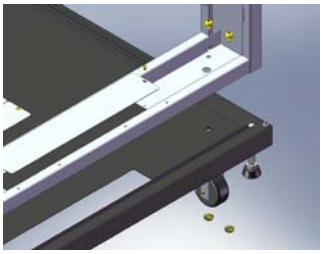
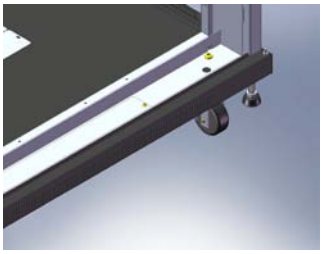
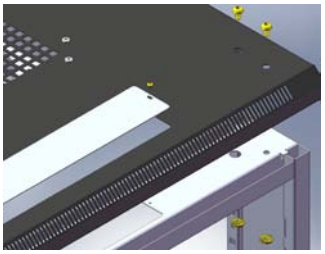
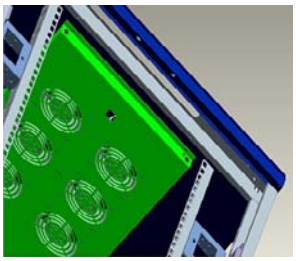
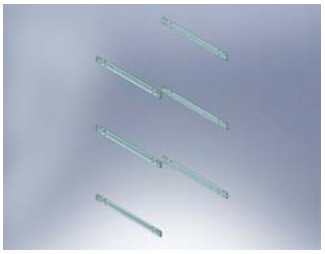
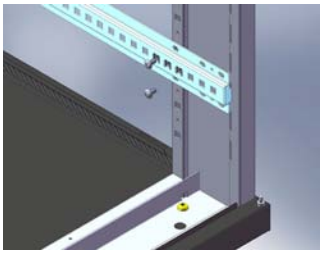
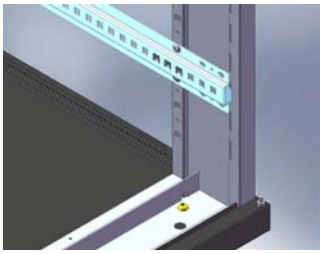
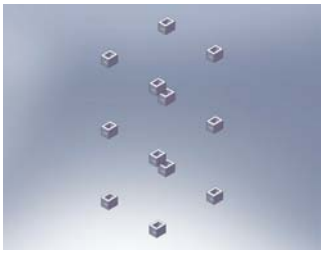
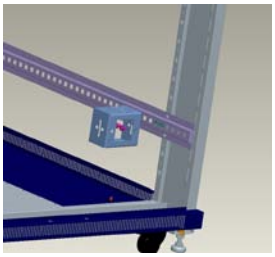
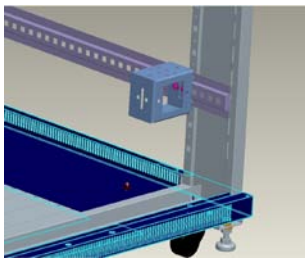
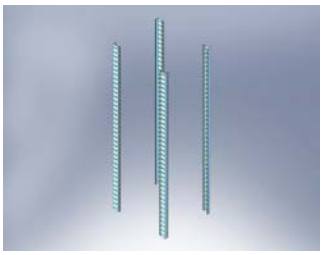
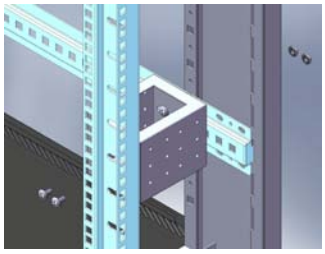
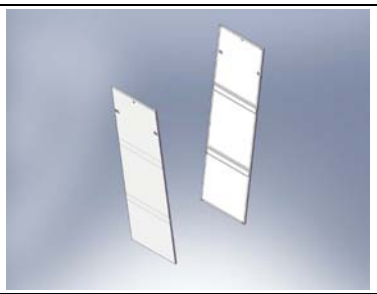
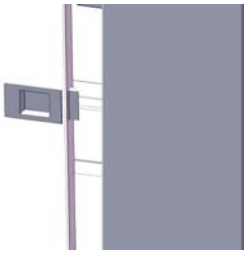
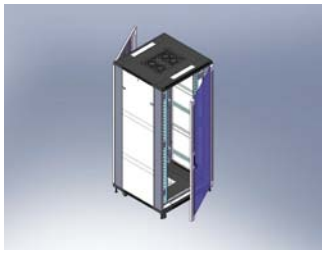
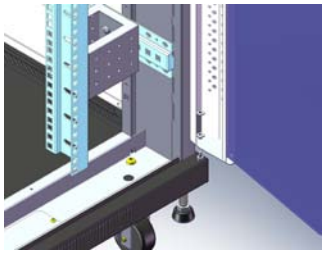
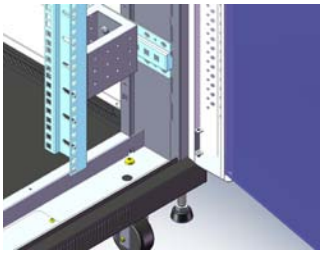
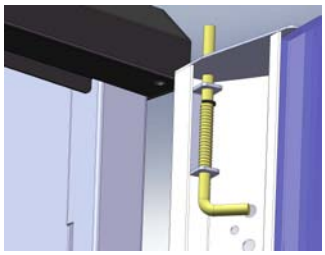
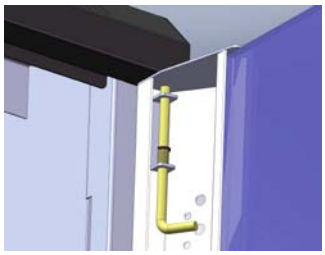
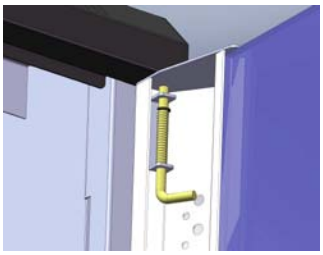
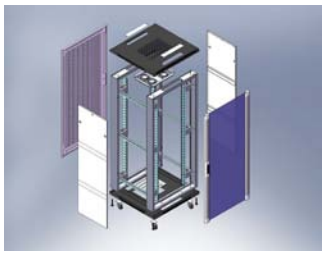
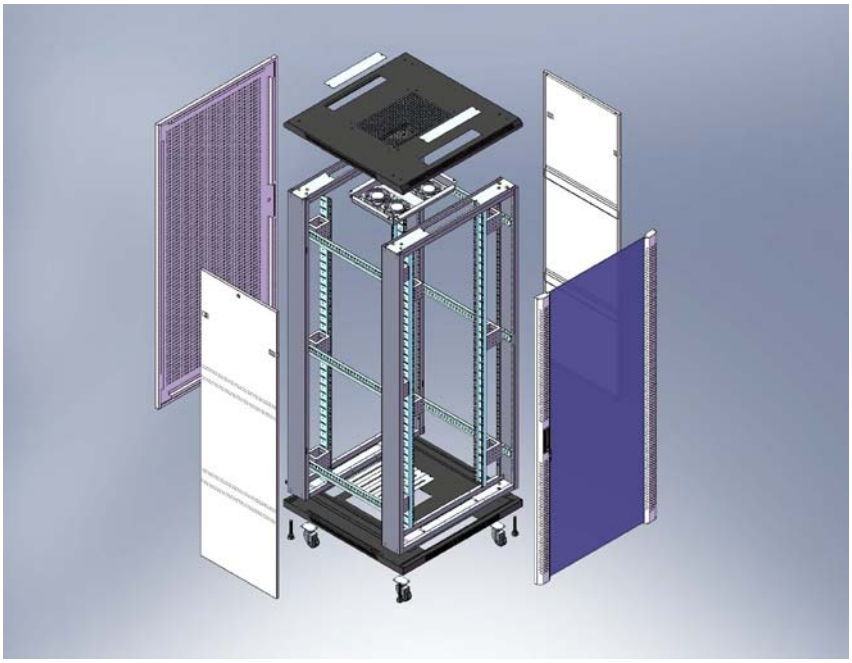
P03 Series Rack Assembly Guide

		
Top and bottom frame, castors, adjustable feet.	Installing castors and adjustable feet.	Finish the assembly.
		
Stand up the front and rear frame.	Inserting the end of the frame into the slots on the top and bottom frame.	Locking the screws
		
Locking the bottom frame, down-cable management.	Locking the top frame, up-cable management.	Installing the fan tray.
		
Finish the assembly. (Main frame, castors and adjustable feet.)	Horizontal mounting Rails. (Left and right each 3 pcs)	Installing horizontal mounting rails by screws.

		
Finish the assembly.	***Only for cabinet width 800 mm*** (12 pcs in total of square connector)	***Only for cabinet width 800 mm*** Installing the connector to horizontal mounting Rail by screws.
		
Only for cabinet width 800 mm Finish the assembly.	***Only for cabinet width 800 mm*** Installing the 12 pieces of square connector.	19’ Vertical Mounting Rail. (4 pcs in total)
		
Only for cabinet width 800 mm Installing the Vertical Mounting Angle to Mounting Rail. (The middle part is connector)	***Only for cabinet width 800 mm***	Installing the plastic plug (door stop) on the front frame and rear frame.
		
Side panel. (Left side and	Installing side panels.	Plastic lock for side

Right side)		panel.
Locking plastic lock into the side panel.	Finish to assemble the side panels.	Front and Rear door.
		
Assemble the front and rear door.	Put the pin on the bottom plate, then use the hinge bolt to contact the bottom plate and front door.	The chart of assemble of drawer set step.
		
Attached the top section of front door.	Attached the top section of front door.	Attached the top section of front door.
		
Finish the rack assembly.	Exploded Drawing.	



Sever rack Package

CARTON A:

Item	Qty	REMARK
TOP	1	
BOTTOM	1	
HORIZONTAL MOUNTING ANGEL	6	
CABLE ENTRY COVER	4	
CONNECTOR BOX	12	FOR 800 WIDTH CABINET
CASTOR	4	
SCREW BAG	1	
FAN TRAY UNIT	1	

CATON B

Item	Qty	REMARK
FRAME	2	
VERTICAL CABLE MANAGEMENT	2	FOR 800 WIDTH CABINET
VERTICAL MOUNTING PROFILE	4	

CATON C

Item	Qty	REMARK
FRONT DOOR	1	
REAR DOOR	1	
SIDE PANEL	2	

The screw number would be adjusted in accordance with Cabinet Size

Screws type	Pictures	Spec.	Q'ty	Usage
Round head cross screw		M5*12	4	*Latch of side panel: 4*1=4
Hex Socket Screw		M8*12	16	*Top cover: =8 screws *bottom plate: =8 screws
Round head cross screw		M6*12	66 (W:600mm) or 120 (W:800mm)	1. Mounting rail: 6pcs*8 screws=48 2. Castors：4*4 screws=16 Only Width 800mm rack: a. Vertical cable management : 2*6=12 screws+2*6=12 Nut b. Connective block (only Width 800mm rack): 4*12=48 screws
Round head cross self tapping		M4*8	12	Top cover and bottom cover: 4 X 2 scrws=8 *Fan tray: 1X4=4
Connected nut		M6	4+4	*Ground connection